

POSTOPEK/ PROCEDURE	SAP št. DC/ SAP number	Delovni center (DC)/ Work center	Cena/ Price [€/h]
ŠTANCANJE/ STAMPING	100	Kaiser 2 125t	80
	105	Raster 6 125t	80
	110	Raster 4 100t	80
	120	Ivo Lola Ribar 63t	70
	125	Kaiser 8 50t	70
	526	Pme 315t	120
	528	Kaiser 9 125t	80
	1001	Raster 7 75t	80
	1010	Bret 400t	145
	1015	Dirinler 630t	170
	1025	Manzoni 315t	130
TROVALIZIRANJE/ DEBURRING	1011	Linija za raziglevanje/ deburring line Rösler	70
	1021	Linija za raziglevanje/ deburring line Trowal	70
	1041	Linija za raziglevanje/ deburring line Kromas	70
VARJENJE/ WELDING	415	Varilni stroj/ Welding machine Nimak Bmp 6-4/130mf	60
	420	Varilni stroj/ Welding machine Nimak Bmp 6-5/130mf	60
	425	Varilni stroj/ Welding machine Kočevar 1 R94-260/300	60
	430	Varilni stroj/ Welding machine Kočevar 2 R94-260/300	60
	1007	Varilni stroj/ Welding machine Soyer Ps-3k	55
	1009	Robotska varilna celica/ Robot welding cell Motoman	80
	1019	Robotska varilna celica/ Robot welding cell Mikron	80
	1029	Robotska varilna celica/ Robot welding cell Soyer	80
	1035	Varilni stroj/ Welding machine Soyer Pts-2 Srm	60
	1039	Robotska varilna celica/ Robot welding cell G-Mopf	90
	1045	Cnc Varilna Celica/ CNC welding cell Bsk	80
	1049	Robotska varilna celica/ Robot welding cell MIG_MAG	100
	1055	Varilni stroj/ Welding machine Vartig 3500	60
MONTAŽA/ ASSEMBLY	300	Štanca/ Stamping machine Müller 25t Mmv-25	60
	305	Štanca/ Stamping machine Müller 25t Mmv-35	60
	310	Štanca/ Stamping machine Müller 25t Mmv-18	60
	320	Kovičnik Rotacijski/ Riveting Psk 5n	60
	315	Montažna Dela/ Assembly works	30
	1003	Vrtalni stroj/ Drilling machine Serrmac V22	55
	1004	Brusilni Dvokolutni stroj/ Grinding machine Format Cid250	55
	1020	Kovična Pištola/ Riveting machine Rivkle P2007	55
MERILNICA/ MEASURING ROOM	510	3D Global hexagon	80
DODELAVE/ REWORK	1028	Dodelave/ Rework	30
KONTROLNA DELA CONTROL WORKS	1026	Kontrolna dela/ Control works	30
	1027	Qgate	30
LOGISTIKA/ LOGISTICS	1017	Pakiranje/ Packaging	30
		Druga dela logistike/ Other logistic works	30
OSTALO/ OTHER		Konstrukter/ Construction works	50
		Proizvodna režija/ Production overhead	50
		Splošna režija/ General overhead	60
		Operater v SP/ Operator in serial production	40
		Orodjar/ Tool shop worker	50
	Operater v ORD/ Operator in tool shop	40	